



Invoice

Date
Thursday, October 10, 2024

Invoice No.	81124
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1963	Mercury	Monterey S-55 Convertible
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Labor Rates: Body \$95.00 | Paint \$95.00 | Trim \$95.00 | Mech \$95.00 | Fab \$95.00

Description	Parts/ Materials	Labor Hours				
		Body	Paint	Trim	Mech	Fab
Perform Mechanical Checklist inspection Test drive					5.50	
Compression test Passed					1.00	
Source parts & cost Prepare & deliver estimate					3.50	
Remove & replace battery	182.00				0.50	
Make & install new (custom) battery cables	97.50				4.00	
Repair horn relay wiring	19.50				1.50	
Fuel injection upgrade (did not perform)						
Remove & replace spark plugs	45.50				1.00	
Re-seal intake manifold	65.00				4.00	
Change engine oil & filter Lube chassis	71.50				0.75	
Remove & replace oil pan gasket	39.00				6.00	
Remove & replace valve covers (for brake booster clearance)	84.50				3.00	
Front power disc brake conversion	1950.00				16.00	
Remove & replace rear brake drums	247.00				8.00	
Remove & replace(steel) brake lines where needed	162.50				4.50	
Remove & replace brake hoses (3)	117.00				2.00	
Remove & replace water pump (worn bearing)	156.00				4.00	
Remove & replace leaking power steering pump	357.50				2.50	
Remove & replace leaking power steering control valve	539.50				1.50	
Remove & replace leaking power steering cylinder	286.00				1.00	
Remove & replace cracked power steering hose	52.00				1.00	
Remove & replace power steering cylinder to valve lines	156.00				0.75	
Remove & replace worn idler arm	357.50				1.50	
Remove & replace inner & outer tie rods & adjusting sleeves	845.00				2.00	
Alignment					4.00	
Remove & replace upper control arm bump stops	39.00				2.00	
Remove & replace transmission pan gasket Re-fill transmission	162.50				4.00	
Repair transmission tail housing leak	39.00				3.00	
Secure speedometer cable housing to floor	6.50				0.50	
Remove & replace front & rear universal joints	104.00				3.00	
Remove, re-seal & re-install 3rd member	91.00				4.00	
Remove & replace axle seals	71.50				2.00	
Repair rear axle vent	19.50				0.75	
Remove & replace rear parking brake cables (2)	143.00				3.00	
Remove & replace (cracked) leaf spring isolators	195.00				2.00	
Remove & replace leaf spring U bolts, washer & nuts	117.00				1.00	
Remove & replace leaf spring shackle bushings	143.00				3.00	
Remove & replace front leaf spring bushings	201.50				2.50	
Remove & replace front fuel tank (rusted out) crossmember	390.00				12.00	
Found frame half full of dirt Drill access hole & flush dirt out					3.00	
Repair high beam indicator	52.00				1.00	
Repair rt. turn signal indicator	5.20				4.00	
Repair dash lights	15.60				2.00	
Remove & re-install clock Outsource clock repair	227.50				1.50	
Remove & replace blower motor switch	175.50				2.00	
Remove & replace blower motor	260.00				3.00	
Repair brake light switch wiring	13.00				1.50	
Remove & replace faulty windshield washer pump	65.00				2.00	
Remove (recommended) aftermarket fog lamps					1.00	
Secure loose wiper & headlight switch bezels					0.50	
Remove & replace worn rear inner & outer beltline seals	325.00				10.00	
Install seat belts	240.50				6.00	
Repair / replace trunk lock	97.50				1.50	
Repair / replace ignition & door locks & keys	123.50				4.50	
Repair / adjust gear shift (slips out of park)					2.00	
Adjust front bumper fitment					3.00	
Remove & replace (modern upgrade) radio	487.50				4.00	
Add vintage valve cover decals	32.50					

[illegible]